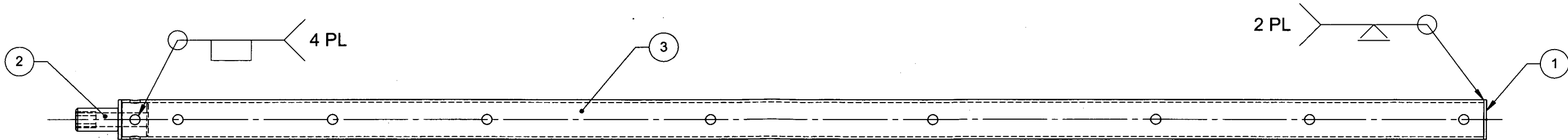
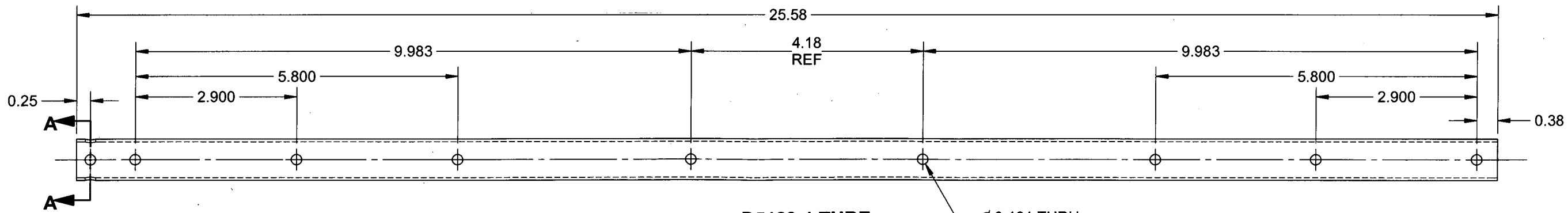


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5189-041	TUBE ASSEMBLY
1	1	D3017-11	END CAP
2	1	D4667-041	ARMREST STUD ASSY
3	1	D5189-1	TUBE

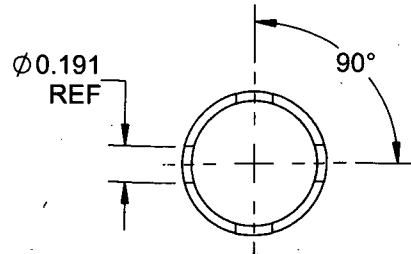


**D5189-041 TUBE ASSEMBLY**



**D5189-1 TUBE**

Ø0.191 THRU  
TYP



**SECTION A-A**  
SCALE 2X

- NOTES:  
1) MATERIAL -041: N/A  
-1: AISI 4130N SEAMLESS STEEL TUBING, Ø0.750 X 0.049 WALL  
PER MIL-T-6736 OR AMS 6371/6360/6361/6362/6373/6374  
REF M4130NT0.750W0.049  
2) FINISH -041: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.85 lbs  
8) WELD PER DART QSI 004

**RELEASED**

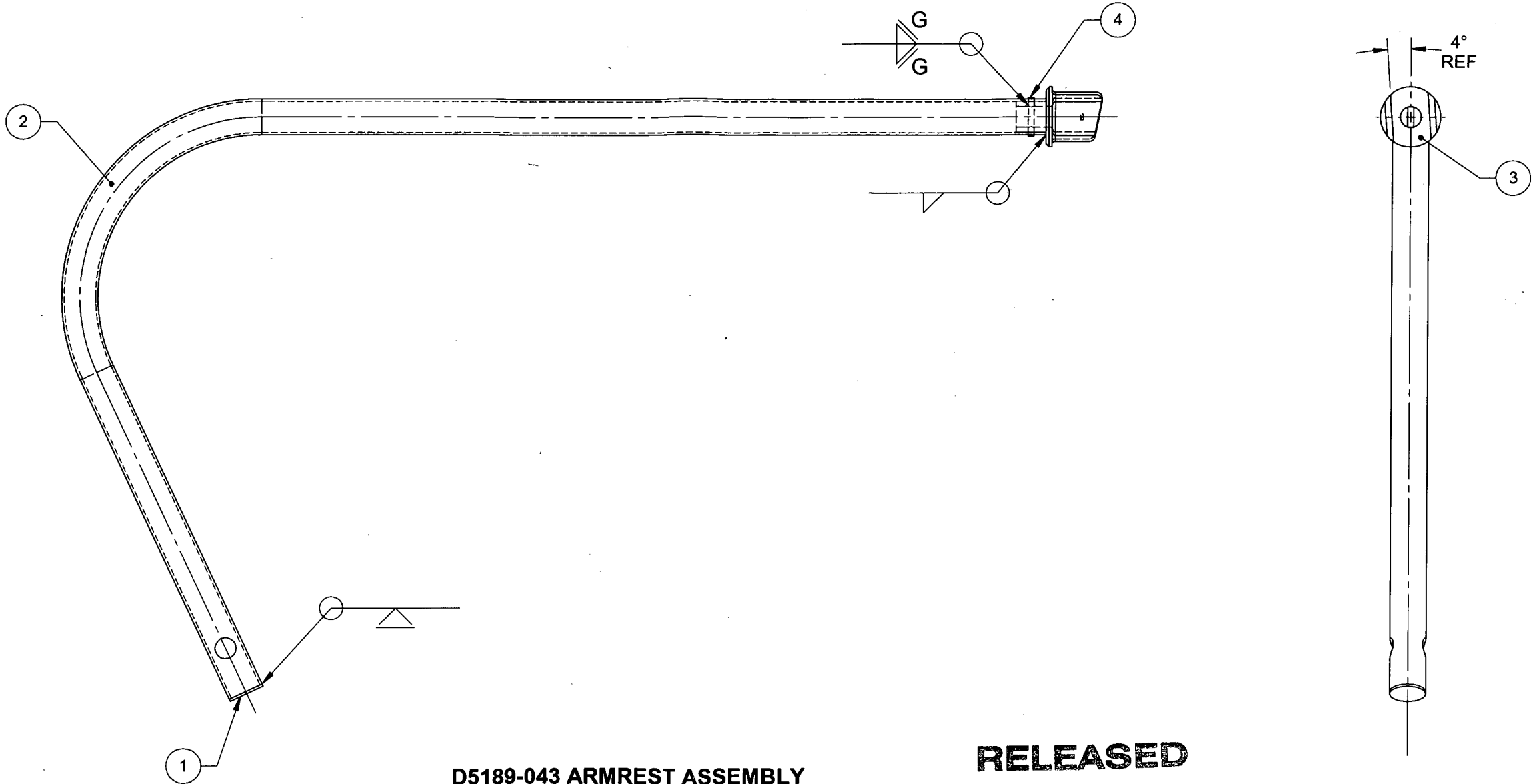
2015 FEB 04

ECN 15-522 *up*

APPROVED

A	NEW ISSUE	AJS	14.11.18
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5189</b>	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>ARMREST COMPONENTS</b>	NTS
DATE	14.11.18	<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5189-043	ARMREST ASSEMBLY
1	1	D3017-11	END CAP
2	1	D5189-3	ARMREST
3	1	D5190-1	ARMREST FITTING
4	1	D5190-3	WELD PIN



D5189-043 ARMREST ASSEMBLY

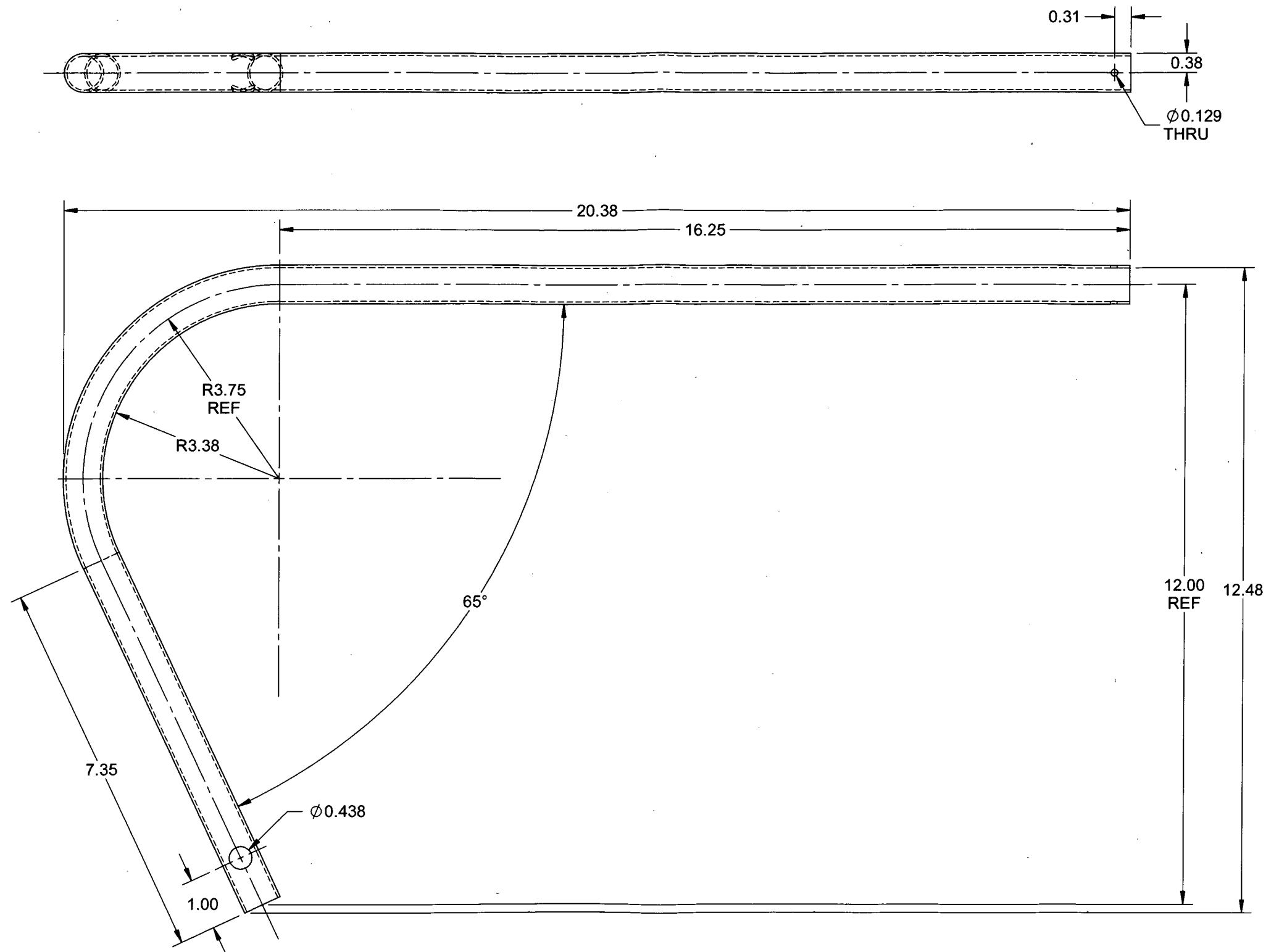
RELEASED

2015 FEB 04

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.08 lbs
- 8) WELD PER DART QSI 004

APPROVED	DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AJS		
	CHECKED	AP	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5189	SHEET 2 OF 3
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	ARMREST COMPONENTS	NTS
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**D5189-3 ARMREST**

**NOTES:**

- 1) MATERIAL: AISI 4130N SEAMLESS STEEL TUBING,  $\phi 0.750 \times 0.049$  WALL  
PER MIL-T-6736 OR AMS 6371/6360/6361/6362/6373/6374  
REF M4130NT0.750W0.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.95 lbs

APPROVED

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5189</b>	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>ARMREST COMPONENTS</b>	NTS
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**RELEASED**

2015 FEB 04